FILED 05/27/2025

Appellate Courts

IN THE SUPREME COURT OF TENNESSEE AT NASHVILLE

IN RE: ARCHIE SANDERS, III, BPR #012784

An Attorney Licensed to Practice Law in Tennessee (Shelby County)

No. M2025-00781-SC-BAR-BP

ORDER OF ENFORCEMENT

This matter is before the Court upon a Petition for Discipline filed against Respondent Archie Sanders, III, on June 7, 2022; upon Respondent's Answer to the Petition for Discipline filed on July 11, 2022; upon a Supplemental Petition for Discipline filed against Mr. Sanders on August 3, 2022; upon Respondent's Answer to the Supplemental Petition for Discipline filed on September 6, 2022; upon a Conditional Guilty Plea entered on January 23, 2025; upon an Order Recommending Approval of Conditional Guilty Plea entered on January 29, 2025; upon service of the Order Recommending Approval of Conditional Guilty Plea on Mr. Sanders by the Executive Secretary of the Board on January 29, 2025; upon consideration and approval by the Board on March 14, 2025; and upon the entire record in this cause.

From all of which, the Court approves the Order of the Hearing Panel and adopts the Hearing Panel's Order Recommending Approval of Conditional Guilty Plea.

- IT IS, THEREFORE, CONSIDERED, ORDERED, ADJUDGED, AND DECREED BY THE COURT THAT:
- Archie Sanders is hereby suspended from the practice of law for one (1) year pursuant to Tenn. Sup. Ct. R. 9, § 12.2, with a two (2) month period served as an active suspension, and the remainder served as a probationary suspension, the grant of which is conditioned upon the following:
 - a. Throughout the probationary period of suspension, Mr. Sanders, at his cost, if any, shall engage the services of a Practice Monitor, who shall be selected and approved in accordance with Tenn. Sup. Ct. R. 9, § 12.9(c). Mr. Sanders shall, in utilizing a Practice Monitor, comply with all

requirements as contained in Tenn. Sup. Ct. R. 9, § 12.9(c). The Practice Monitor shall meet with Mr. Sanders monthly and assess Mr. Sanders' caseload, case management, timeliness of performing tasks, and adequacy of communication with clients. The Practice Monitor shall provide a monthly written report of Mr. Sanders' progress to Disciplinary Counsel.

- (2) Mr. Sanders shall comply in all aspects with Tenn. Sup. Ct. R. 9, § 28, regarding the obligations and responsibilities of suspended attorneys. In the event Mr. Sanders fails to meet or maintain any condition of probation, probation will be revoked pursuant to Tenn. Sup. Ct. R. 9, § 14.2.
- (3) Mr. Sanders shall comply in all aspects with Tenn. Sup. Ct. R. 9, § 30.4, regarding the procedure for reinstatement.
- (4) Pursuant to Tenn. Sup. Ct. R. 9, § 31.3(d), Mr. Sanders shall pay the Board of Professional Responsibility the expenses and costs incurred to date by the Board in this matter, including any filing fee assessed by the Court, in the amount of \$2,206.67. All costs, fees, and expenses awarded or assessed herein shall be paid within ninety (90) days of the entry of this Order for which execution, if necessary, may issue.
- (5) The Board of Professional Responsibility shall cause notice of this discipline to be published as required by Tenn. Sup. Ct. R. 9, § 28.11.
- (6) Pursuant to Tenn. Sup. Ct. R. 9, § 28.1, this Order shall be effective upon entry.

PER CURIAM