## IN THE SUPREME COURT OF TENNESSEE AT NASHVILLE

## IN RE: ARCHIE SANDERS, III, BPR #012784

An Attorney Licensed to Practice Law in Tennessee (Shelby County)

NO. M2010-00256 SC-BPO-BP BOPR No. 2007-1681-9-LC FILED
FEB 02 2010
Clerk of the Courts

## ORDER OF ENFORCEMENT

This matter is before the Court upon a Petition for Discipline filed by the Board of Professional Responsibility against Respondent, Archie Sanders, III, on May 9, 2007; upon an Answer to the Petition for Discipline filed by the Respondent on June 1, 2007; upon a Supplemental Petition for Discipline filed by the Board of Professional Responsibility against the Respondent on October 9, 2007; upon an Answer to the Supplemental Petition for Discipline filed by the Respondent on October 30, 2007; upon the Hearing Panel's Judgment filed on June 24, 2008; upon a Petition for Certiorari filed by the Respondent on August 25, 2008; upon the Voluntary Dismissal of the Respondent's Petition for Certiorari filed on December 7, 2009; and upon the entire record in this cause.

From all of which the Court approves the recommendation of the Hearing Panel and adopts the Judgment of the Hearing Panel as the Court's Order.

It is, therefore, ORDERED, ADJUDGED and DECREED by the Court,

- 1. That Respondent: is hereby publicly censured pursuant to Rule 9, §4.4 of the Rules of the Supreme Court; and
- 2. Pursuant to Rule 9, § 24.3 of the Rules of the Supreme Court, the Respondent shall pay to the Board of Professional Responsibility the expenses and costs of this matter in the amount of \$3,307.50, and in addition, shall pay to the Clerk of this Court the costs incurred herein, within ninety (90) days from the entry of this order, for all of which execution may issue if necessary; and

3. That the Board of Professional Responsibility of the Supreme Court cause notice of this public censure to be published.

FOR THE COURT:

Cornelia a. Clark
CORNELIA A. CLARK

JUSTICE