## IN THE SUPREME COURT OF TENNESSEE AT NASHVILLE

FILED
MAR 26 2010
Clerk of the Courts

## **SUZANNE S. QUEEN, BPR #17527**

An Attorney Licensed to Practice Law in Tennessee (Sullivan County)

> BOPR No. 2009-1814-1-RS NO. M2010-00699-50-BPO-BP

## ORDER OF ENFORCEMENT

This matter is before the Court upon a Petition for Discipline filed by Disciplinary Counsel against Respondent, Susanne S. Queen, on April 6, 2009; upon a Motion for Default Judgment filed by Disciplinary Counsel on August 12, 2009; upon the filing of an Answer by the Respondent on November 18, 2009; upon the entering of a Conditional Guilty Plea by the Respondent on December 10, 2009; upon the Order Recommending Approval of Conditional Guilty Plea by a Hearing Panel on January 27, 2010; and upon the entire record in this cause.

From all of which the Court approves the recommendation of the Hearing Panel and the Conditional Guilty Plea.

It is, therefore, ORDERED, ADJUDGED and DECREED by the Court,

- 1. That the Respondent, Suzanne S. Queen, shall be suspended for eleven (11) months and twenty-nine (29) days retroactive to the date of her temporary suspension from the practice of law on August 29, 2008 pursuant to Supreme Court Rule 9, Section 4.2.
- 2. That the Respondent's temporary suspension, ordered on August 29, 2008, is hereby dissolved.
- 3. That, pursuant to Supreme Court Rule 9, Section 24.3, the Respondent shall pay to the Board of Professional Responsibility the expenses and costs of this matter in the amount of \$431.00, and in addition, shall pay to the Clerk of this Court the costs incurred herein, within ninety (90) days from the entry of this order, for all of which execution may issue if necessary.
- 4. That the Respondent shall comply in all aspects with Rule 9, §18 of the Rules of the Supreme Court regarding the obligations and responsibilities of suspended attorneys.
- 5. That the Board of Professional Responsibility shall cause notice of this discipline to be published as required by Supreme Court Rule 9, Section 18.10.

FOR THE COURT:

Cornelia a. Clark JUSTICE