

IN THE SUPREME COURT OF TENNESSEE
AT NASHVILLE

2011 JUN 28 PM 3: 22

ALICIA HOWARD, BPR #014119

An Attorney Licensed to Practice Law in Tennessee
(Shelby County)

APPELLATE COURT CLERK
NASHVILLE

NO. M2011-01394SC-BPO-RP
BOPR No. 2010-1905-9-CM

ORDER OF ENFORCEMENT

This matter is before the Court upon a Petition for Discipline filed by the Board of Professional Responsibility ("Board") against Alicia Howard ("Respondent") on March 2, 2010; upon Respondent's Answer to Petition for Discipline filed March 19, 2010; upon Amended Answer to Petition for Discipline filed March 24, 2010; upon Respondent's Conditional Guilty Plea filed May 20, 2011; and upon the Hearing Panel Order Approving the Conditional Guilty Plea filed June 10, 2011; upon Board approval of Respondent's Conditional Guilty Plea, on June 15, 2011 and upon the entire record in this cause.

From all of which the Court approves the Order of the Hearing Panel and adopts the Order of the Hearing Panel as the Court's Order.

It is therefore, **ORDERED, ADJUDGED** and **DECREED** by the Court that:

1. The Respondent Alicia Howard is suspended for 18 months pursuant to Tennessee Supreme Court Rule 9, Section 8.5, with six months actual suspension and 12 months probation with a practice monitor.
2. The Respondent shall contact the Administrative Office of the Courts (AOC) and provide Disciplinary Counsel with documentation of that contact and comply with any and all requests by the AOC for reimbursement of fees paid by them for work not performed by Respondent.
3. Pursuant to Supreme Court Rule 9, Section 24.3, the Respondent shall pay to the Board of Professional Responsibility the expenses and costs of this matter in the amount of \$2,716.66, within ninety (90) days of the entry of this Order, and in addition, shall pay to the Clerk of this Court the costs incurred herein, for all of which execution may issue if necessary.

4. The Board of Professional Responsibility shall cause notice of this discipline to be published as required by Supreme Court Rule 9, Section 18.10.

5. Pursuant to Supreme Court Rule 9, Section 18.5, this Order shall be effective ten days after the date of entry.

FOR THE COURT:

Cornelia A. Clark
CORNELIA A. CLARK, CHIEF JUSTICE