IN THE SUPREME COURT OF TENNESSEE AT NASHVILLE

SHAWN M. ASHCRAFT, BPR #19952 An Attorney Licensed in Tennessee (Bedford County)

FILED

MAR 252004

Clerk of the Courts

BOPR DOCKET NO. <u>2002-133</u>4-4-SG

NO. M2002-01063-5C-BPR-BP

ORDER OF ENFORCEMENT

The Board of Professional Responsibility of the Supreme Court of Tennessee, by and through Disciplinary Counsel, filed a Petition for Discipline on October 3, 2002 and a Supplemental Petition for Discipline on June 23, 2003 against the Respondent, Shawn M. Ashcraft. The Respondent filed an Answer to Petition on October 30, 2002 and Answer to Supplemental Petition on August 14, 2003.

On January 6, 2004, the Respondent submitted a Conditional Guilty Plea agreeing to a twenty (20) month suspension, retroactive to the Respondent's temporary suspension on May 8, 2002.

On March 5, 2004, the Hearing Panel issued their Judgment approving the Respondent's Conditional Guilty Plea. A copy of the Hearing Panel Judgment is attached as Exhibit A to this Order. On March 12, 2004, the Board of Professional Responsibility approved the Respondent's Conditional Guilty Plea.

It is therefore **ORDERED**, **ADJUDGED** and **DECREED** by the Court that the Hearing Panel's decision is approved and entered for enforcement by the Court.

It is further **ORDERED**, **ADJUDGED** and **DECREED** by the Court that Shawn M. Ashcraft shall be suspended from the practice of law for twenty (20) months, retroactive to May 8, 2002, the date of the Respondent's temporary suspension.

ORDER OF ENFORCEMENT Shawn M. Ashcraft, Respondent, BPR #19952 BPR Docket No. 2002-1334-4-SG

It is further **ORDERED**, **ADJUDGED** and **DECREED** by the Court that Shawn M. Ashcraft shall pay the costs of these proceedings in the amount of \$1,223.94, for all of which execution shall issue if necessary. The Board of Professional Responsibility shall cause notice of this suspension to be published pursuant to Section 18 of Tennessee Supreme Court Rule 9.

ENTERED this \angle

day of

2004.

FOR THE COURT:

Adolpho A. Birch, Jr., Justice

APPROVED FOR ENTRY:

Sandy Garrett, BPR #13863

Disciplinary Counsel

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