IN THE SUPREME COURT OF TENNESSEE AT NASHVILLE

IN RE: SHARON K. ANDERSON, BPR #014584

An Attorney Licensed to Practice Law in Tennessee (Shelby County)

No. M2014-00098-SC-BAR-BP BOPR No. 2014-2286-9-KH(14)

FILED

JUN **- 5** 2014

Clerk of the Courts Rec'd By

ORDER OF ENFORCEMENT

This matter is before the Court upon a Petition for Order of Enforcement filed against Sharon K. Anderson filed on January 10, 2014; upon the January 21, 2014 Order suspending the license of Sharon K. Anderson and referring the matter to the Board of Professional Responsibility for the institution of formal proceedings to determine the extent of final discipline to be imposed; upon the Board's Petition for Final Discipline filed January 31, 2014; upon Ms. Anderson's Response to Petition for Final Discipline filed February 27, 2014; upon a Conditional Guilty Plea tendered by Ms. Anderson on May 1, 2014; upon the Hearing Panel's Order Recommending Approval of Conditional Guilty Plea entered May 6, 2014; upon consideration and approval by the Board of Professional Responsibility on May 14, 2014; and upon the entire record in this cause. ¹

From all of which the Court approves the Order of the Hearing Panel and adopts the Hearing Panel's Order Recommending Approval of Conditional Guilty Plea as the Court's Order.

IT IS, THEREFORE, ORDERED, ADJUDGED AND DECREED BY THE COURT THAT:

- (1) Pursuant to Tenn. Sup. Ct. R. 9, § 4.1 (2006), Sharon K. Anderson is disbarred.
- (2) Ms. Anderson shall comply in all aspects with Tenn. Sup. Ct. R. 9, § 18 (2006) and Tenn. Sup. Ct. R. 9, § 30.4 (2014) regarding the obligations and

¹Because this cause was initiated prior to January 1, 2014, it is governed by the pre-2014 version of Tenn. Sup. Ct. R. 9 except where otherwise noted.

responsibilities of disbarred attorneys and the procedure for reinstatement. Ms. Anderson must meet all CLE requirements and all registration requirements prior to reinstatement.

- (3) Pursuant to Tenn. Sup. Ct. R. 9, § 18.5 (2006), this Order shall be effective ten (10) days after the date of entry.
- (4) Pursuant to Tenn. Sup. Ct. R. 9, § 24.3 (2006), Ms. Anderson shall pay to the Board of Professional Responsibility the expenses and costs of this matter in the amount of \$180.24 and shall pay to the Clerk of this Court the costs incurred herein, within ninety (90) days of the entry of this Order, for all of which execution may issue if necessary.
- (5) The Board of Professional Responsibility shall cause notice of this discipline to be published as required by Tenn. Sup. Ct. R. 9, § 18.10 (2006).

FOR THE COURT:

Cornelia a. Clark, JUSTICE